

8315564

PERMISSIBLE VARIATION ON COMMON
FRACTION DIMENSIONS TO UNFINISHED SURFACES
UNLESS OTHERWISE SPECIFIED.
FABRICATION TOLERANCE

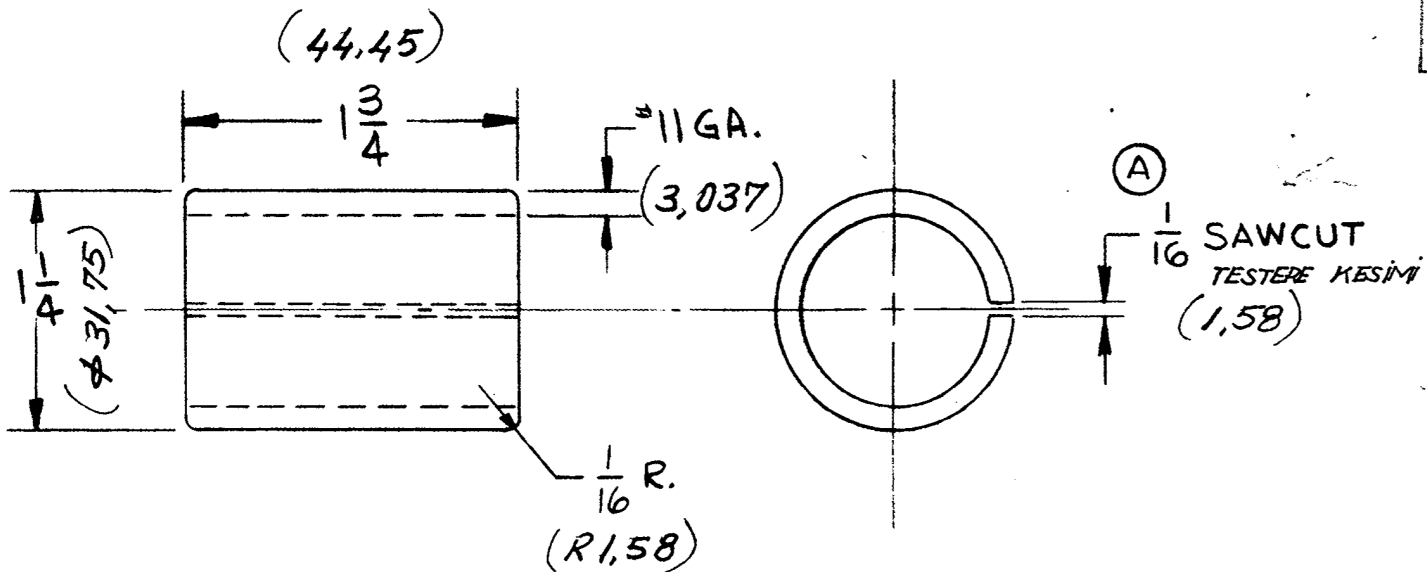
BREAK ALL SHARP
CORNERS UNLESS
OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED
HOLES 118° X ONE THRD DEEP.

SURFACE FINISH SPECS.
IS IN ACCORDANCE
WITH G.M. ENGR. STDS.

FOR DIMENSIONAL TOLERANCES NOT SPECIFIED REFER TO A.I. 2100

Ver No 1201 / 123
Sira No



										MATERIAL EMS 50 CDSS TUBING		NAME OF PART		PART NO.		IT. NO.	
										DR. <i>C. Bannock</i>		DATE <i>12-15-61</i>		ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.			
										CK. <i>R. T. Welch</i>		DATE <i>12-27-61</i>					
										CH. CK.		SUP. <i>dy</i>		TUBING - 1 1/4 BORU			
										WELD.		CH. DR.					
46677		A		SAWCUT ADDED		3-13-72		VESELY		APV'D. <i>PL</i>		DATE OF PRINT		PART NO.			
R. F. C. NO.		REV. LET.		REVISION		DATE		BY		CK.		MAT'L.		ENGR. <i>WHS</i>		8315564	
FIRST USED ON				GP-30								12-29-61					